



MATERIAL SAFETY DATA SHEET

Prepared to U.S. OSHA, CMA, ANSI and Canadian WHMIS Standards

1. PRODUCT AND COMPANY INFORMATION

CHEMICAL NAME; CLASS: HELIUM

SYNONYMS: Helium USP

CHEMICAL FAMILY NAME: Inert Gas

FORMULA: He

PRODUCT USE:

Document Number: 10047

Medical and general analytical or
synthetic chemical uses.

MANUFACTURED/SUPPLIED BY:

Chengdu Taiyu Industrial
Gases Co.,Ltd

EMERGENCY PHONE:

86-28-88455212

BUSINESS PHONE:

2. HAZARD IDENTIFICATION

EMERGENCY OVERVIEW: Helium is a colorless, odorless gas. The main health hazard associated with releases of this gas is asphyxiation, by displacement of oxygen.

SYMPTOMS OF OVER-EXPOSURE BY ROUTE OF EXPOSURE: The most significant route of over-exposure for Helium is by inhalation.

INHALATION: High concentrations of this gas can cause an oxygen-deficient environment. Individuals breathing such an atmosphere may experience symptoms which include headaches, ringing in ears, dizziness, drowsiness, unconsciousness, nausea, vomiting, and depression of all the senses. Under some circumstances of over-exposure, death may occur. The following effects associated with various levels of oxygen are as follows:

CONCENTRATION	SYMPTOM OF EXPOSURE
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12-16% Oxygen:	Breathing and pulse rate increased, muscular coordination slightly disturbed.
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10-14% Oxygen:	Emotional upset, abnormal fatigue, disturbed respiration.
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6-10% Oxygen:	Nausea and vomiting, collapse or loss of consciousness.
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Below 6%:	Convulsive movements, possible respiratory collapse, and death.
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WARNING: The practice of intentionally inhaling helium for a voice altering effect is extremely dangerous and may result in serious injury or death.

HEALTH EFFECTS OR RISKS FROM EXPOSURE: An Explanation in Lay Terms. Over-exposure to Helium may cause the following health effects:

ACUTE: The most significant hazard associated with this gas is inhalation of oxygen-deficient atmospheres. Symptoms of oxygen deficiency include respiratory difficulty, ringing in ears, headaches, shortness of breath, wheezing, headache, dizziness, indigestion, nausea, and, at high concentrations, unconsciousness or death may occur. The skin of a victim of over-exposure may have a blue color.

CHRONIC: There are currently no known adverse health effects associated with chronic exposure to this gas.

TARGET ORGANS: ACUTE: Respiratory system. CHRONIC: None known.

3. COMPOSITION and INFORMATION ON INGREDIENTS

CHEMICAL NAME	CAS #	mole %	EXPOSURE LIMITS IN AIR					
			ACGIH		OSHA		NIOSH IDLH ppm	OTHER ppm
			TLV ppm	STEL ppm	PEL ppm	STEL ppm		
Helium	7440-59-7	99.95%	There are no specific exposure limits for Helium. Helium is a simple asphyxiant (SA). Oxygen levels should be maintained above 19.5%.					
Maximum Impurities		< .05%	None of the trace impurities in Helium contribute significantly to the hazards associated with the product. All hazard information pertinent to Helium has been provided in this Material Safety Data Sheet, per the requirements of the OSHA Hazard Communication Standard (29 CFR 1910.1200) and State equivalents standards.					

This material is classified as hazardous under OSHA regulations in the United States and the WHMIS in Canada.

NE = Not Established.

See Section 16 for Definitions of Terms Used.

NOTE (1): ALL WHMIS required information is included in appropriate sections based on the ANSI Z400.1-2004 format. This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

4. FIRST-AID MEASURES

RESCUERS SHOULD NOT ATTEMPT TO RETRIEVE VICTIMS OF EXPOSURE TO HELIUM WITHOUT ADEQUATE PERSONAL PROTECTIVE EQUIPMENT. At a minimum, Self-Contained Breathing Apparatus should be worn

Remove victim(s) to fresh air, as quickly as possible. Trained personnel should administer supplemental oxygen and/or cardio-pulmonary resuscitation, if necessary. Only trained personnel should administer supplemental oxygen. Victim(s) must be taken for medical attention. Rescuers should be taken for medical attention, if necessary. Take copy of label and MSDS to physician or other health professional with victim(s).

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Pre-existing respiratory conditions may be aggravated by over-exposure to Helium.

RECOMMENDATIONS TO PHYSICIANS: Treat symptoms and reduce over-exposure.

5. FIRE-FIGHTING MEASURES

FLASH POINT: Not applicable.

AUTOIGNITION TEMPERATURE: Not applicable.

FLAMMABLE LIMITS (in air by volume, %):

Lower (LEL): Not applicable.

Upper (UEL): Not applicable.

FIRE EXTINGUISHING MATERIALS: Non-flammable, inert gas. Use extinguishing media appropriate for surrounding fire.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Helium does not burn; however, containers, when involved in fire, may rupture or burst in the heat of the fire.

Explosion Sensitivity to Mechanical Impact: Not Sensitive.

Explosion Sensitivity to Static Discharge: Not Sensitive.

SPECIAL FIRE-FIGHTING PROCEDURES: Structural fire-fighters must wear Self-Contained Breathing Apparatus and full protective equipment.

6. ACCIDENTAL RELEASE MEASURES

LEAK RESPONSE: Evacuate immediate area. Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a leak, clear the affected area, protect people, and respond with trained personnel. Minimum Personal Protective Equipment should be **Level B: Self-Contained Breathing Apparatus**. Locate and seal the source of the leaking gas. Allow the gas, which is lighter than air to dissipate. Monitor the surrounding area for oxygen. The atmosphere must have at least 19.5 percent oxygen before personnel can be allowed in the area without Self-Contained Breathing Apparatus. If leaking incidentally from the cylinder or its valve, contact your supplier.

7. HANDLING AND STORAGE

WORK PRACTICES AND HYGIENE PRACTICES: Be aware of any signs of dizziness or fatigue; exposures to fatal concentrations of Helium could occur without any significant warning symptoms, due to oxygen deficiency.

STORAGE AND HANDLING PRACTICES: Cylinders should be stored upright and be firmly secured to prevent falling or being knocked-over. Cylinders can be stored in the open, but in such cases, should be protected against extremes of weather and from the dampness of the ground to prevent rusting. Cylinders should be stored in dry, well-ventilated areas away from sources of heat, ignition and direct sunlight. Keep storage area clear of materials which can burn. Do not allow area where cylinders are stored to exceed 52°C (125°F). Store containers away from heavily trafficked areas and emergency exits. Store away from process and production areas, away from elevators, building and room exits or main aisles leading to exits. Protect cylinders against physical damage.

Use a check valve or other protective device in the discharge line to prevent hazardous backflow. Never tamper with pressure relief valves and cylinders.

Keep the smallest amount necessary on-site at any one time. Full and empty cylinders should be segregated. Use a first-in, first-out inventory systems to prevent full containers from being stored for long periods of time.

7. HANDLING AND STORAGE (Continued)

SPECIAL PRECAUTIONS FOR HANDLING GAS CYLINDERS: Compressed gases can present significant safety hazards. The following rules are applicable to work situations in which cylinders are being used.

Before Use: Move cylinders with a suitable hand-truck. Do not drag, slide or roll cylinders. Do not drop cylinders or permit them to strike each other. Secure cylinders firmly. Leave the valve protection cap (where provided) in-place until cylinder is ready for use.

During Use: Use designated CGA fittings and other support equipment. Do not use adapters. Do not heat cylinder by any means to increase the discharge rate of the product from the cylinder. Do not use oils or grease on gas-handling fittings or equipment. Immediately contact the supplier if there are any difficulties associated with operating cylinder valve. Never insert an object (e.g wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing a leak to occur. Use an adjustable strap wrench to remove over-tight or rusted caps. Never strike an arc, on a compressed gas cylinder or make a cylinder part of and electric circuit.

After Use: Close main cylinder valve. Replace valve protection cap. Mark empty cylinders "EMPTY".

NOTE: Use only DOT or ASME code containers designed for gas storage. Close valve after each use and when empty. Cylinders must not be recharged except by or with the consent of owner.

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA: Use the proper CGA connections, DO NOT USE ADAPTERS:

<u>THREADED:</u>	0-3000 psig	CGA 580
	3001-5500 psig	CGA 680
	5501-7500 psig	CGA 677
<u>PIN-INDEXED YOKE:</u>	0-3000 psig	CGA 930 (Medical Use)
<u>ULTRA HIGH INTEGRITY:</u>	0-3000 psig	CGA 718

PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT: Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use product in areas where adequate ventilation is provided.

SPECIAL SAFETY PRECAUTIONS FOR FILLING OF HELIUM BALLOONS: Observe the following precautions when handling compressed gas helium cylinders for balloon filling. **Don't let an accident spoil the fun of using helium-filled balloons.**

- Never remove the cylinder valve protection cap until the cylinder is secured (chained, tied, etc.) in an up-right position and ready for use.
- **WARNING: High Pressure Cylinder. If a cylinder would get knocked-over after the cap is removed, the valve could be broken-off, causing the cylinder to be propelled violently.**
- Use only a regulator which is designed for balloon filling.
- After attaching the balloon filling regulator and opening the valve, leak-check connections using a soap and water solution. Do not Use equipment that is leaking.
- Do not breath helium from the cylinders, filling regulators or from helium filled balloons.
- Never allow children to operate balloon filling equipment.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

VENTILATION AND ENGINEERING CONTROLS: Use with adequate ventilation. Local exhaust ventilation is preferred, because it prevents chemical dispersion into the work place by eliminating it at its source. If appropriate, install automatic monitoring equipment to detect the level of oxygen.

RESPIRATORY PROTECTION: Maintain oxygen levels above 19.5% in the workplace. Use supplied air respiratory protection if oxygen levels are below 19.5% or during emergency response to a release of Helium. If respiratory protection is required, follow the requirements of the Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), or equivalent State standards. If respiratory protection is needed, use only protection authorized in the U.S. Federal OSHA Standard (29 CFR 1910.134), applicable U.S. State regulations, or the Canadian CSA Standard Z94.4-93. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under OSHAs Respiratory Protection Standard (1910.134-1998).

8. EXPOSURE CONTROLS - PERSONAL PROTECTION (Continued)

EYE PROTECTION: Safety glasses. If necessary, refer to U.S. OSHA 29 CFR 1910.133, or Canadian Standards.

HAND PROTECTION: Wear gloves when handling cylinders of Helium. Otherwise, wear glove protection appropriate to the specific operation for which Helium is used. If necessary, refer to U.S. OSHA 29 CFR 1910.138 or appropriate Standards of Canada.

BODY PROTECTION: Use body protection appropriate for task. Safety shoes are recommended when handling cylinders. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in U.S. OSHA 29 CFR.

9. PHYSICAL and CHEMICAL PROPERTIES

GAS DENSITY @ 0°C (32°F) and 1 atm: 0.0103 lbs/cu ft (1.165 kg/m³)

BOILING POINT: -268.9°C (-452.1°F)

FREEZING/MELTING POINT @ 10 psig: Not Applicable.

SPECIFIC GRAVITY (air = 1) @ 21.1°C (70°F): 0.1381

pH: Not applicable.

SOLUBILITY IN WATER vol/vol @ 0°C (32°F) and 1 atm: 0.0094 **MOLECULAR WEIGHT:** 4.00

EVAPORATION RATE (nBuAc = 1): Not applicable.

EXPANSION RATIO: Not applicable.

ODOR THRESHOLD: Not applicable. Odorless.

SPECIFIC VOLUME (ft³/lb): 96.7

VAPOR PRESSURE @ 21.1°C (70°F) (psig): Not applicable.

COEFFICIENT WATER/OIL DISTRIBUTION: Not applicable.

APPEARANCE AND COLOR: Helium is a colorless, odorless gas at normal temperature and pressure..

HOW TO DETECT THIS SUBSTANCE (warning properties): There are no unusual warning properties associated with a release of Helium.

10. STABILITY and REACTIVITY

STABILITY: Normally stable, inert gas.

DECOMPOSITION PRODUCTS: None.

MATERIALS WITH WHICH SUBSTANCE IS INCOMPATIBLE: None. Helium is an inert gas.

HAZARDOUS POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: Cylinders exposed to high temperatures or direct flame can rupture or burst.

11. TOXICOLOGICAL INFORMATION

TOXICITY DATA: There are no specific toxicology data for Helium. Helium is a simple asphyxiant, which acts to displace oxygen in the environment.

SUSPECTED CANCER AGENT: Helium is not found on the following lists: FEDERAL OSHA Z LIST, NTP, CAL/OSHA, IARC, and therefore is not considered to be, nor suspected to be a cancer-causing agent by these agencies.

IRRITANCY OF PRODUCT: Not applicable.

SENSITIZATION OF PRODUCT: Helium is not a sensitizer.

REPRODUCTIVE TOXICITY INFORMATION: Listed below is information concerning the effects Helium on the human reproductive system.

Mutagenicity: Helium is not expected to cause mutagenic effects in humans.

Embryotoxicity: No embryotoxic effects have been described for Helium.

Teratogenicity: Helium is not expected to cause teratogenic effects in humans.

Reproductive Toxicity: Helium is not expected to cause adverse reproductive effects in humans.

A mutagen is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate through generation lines. An embryotoxin is a chemical which causes damage to a developing embryo (i.e. within the first eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A teratogen is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A reproductive toxin is any substance which interferes in any way with the reproductive process.

BIOLOGICAL EXPOSURE INDICES (BEIs): Currently, Biological Exposure Indices (BEIs) are not applicable for Helium.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL STABILITY: Helium occurs naturally in the atmosphere. The gas will be dissipated rapidly in well-ventilated areas.

EFFECT OF MATERIAL ON PLANTS or ANIMALS: Any adverse effect on animals would be related to oxygen deficient environments. No adverse effect is anticipated to occur to plant-life, except for frost produced in the presence of rapidly expanding gases.

EFFECT OF CHEMICAL ON AQUATIC LIFE: No evidence is currently available on Helium's effects on aquatic life.

13. DISPOSAL CONSIDERATIONS

PREPARING WASTES FOR DISPOSAL: Waste disposal must be in accordance with appropriate Federal, State, and local regulations. Return cylinders with any residual product to Air Liquide. Do not dispose of locally.

For emergency disposal, secure the cylinder and slowly discharge the gas to the atmosphere in a well-ventilated area or outdoors.

14. TRANSPORTATION INFORMATION

THIS MATERIAL IS HAZARDOUS AS DEFINED BY 49 CFR 172.101 BY THE U.S. DEPARTMENT OF TRANSPORTATION.

PROPER SHIPPING NAME: Helium, compressed

HAZARD CLASS NUMBER and DESCRIPTION: 2.2 (Non-Flammable Gas)

UN IDENTIFICATION NUMBER: UN 1046

PACKING GROUP: Not applicable.

DOT LABEL(S) REQUIRED: Non-Flammable Gas

NORTH AMERICAN EMERGENCY RESPONSE GUIDEBOOK NUMBER (2000): 121

MARINE POLLUTANT: Helium is not classified by the DOT as a Marine Pollutant (as defined by 49 CFR 172.101, Appendix B).

SPECIAL SHIPPING INFORMATION: Cylinders should be transported in a secure position, in a well-ventilated vehicle. The transportation of compressed gas cylinders in automobiles or in closed-body vehicles present serious safety hazards and should be discouraged.

NOTE: Shipment of compressed gas cylinders which have not been filled with the owners consent is a violation of Federal law (49 CFR, Part 173.301 (b)).

TRANSPORT CANADA TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: This material is considered as dangerous goods, per regulations of Transport Canada. Use the above U.S. DOT information for the preparation of Canadian Shipments.

15. REGULATORY INFORMATION

ADDITIONAL U.S. REGULATIONS:

U.S. SARA REPORTING REQUIREMENTS: Helium is not subject to the reporting requirements of Sections 302, 304 and 313 of Title III of the Superfund Amendments and Reauthorization Act.

U.S. SARA THRESHOLD PLANNING QUANTITY: There are no specific Threshold Planning Quantities for any component of this product. The default Federal MSDS submission and inventory requirement filing threshold of 10,000 lb (4,540 kg) therefore applies, per 40 CFR 370.20.

U.S. TSCA INVENTORY STATUS: Helium is listed on the TSCA Inventory.

U.S. CERCLA REPORTABLE QUANTITY (RQ): Not applicable.

OTHER U.S. FEDERAL REGULATIONS:

- Generally recognized as safe (GRAS), as a direct human food ingredient when used as processing agent, per 21, CFR, 184.1540. Helium USP is regulated by the FDA as a prescription drug.
- Depending on specific operations involving the use of Helium, the regulations of the Process Safety Management of Highly Hazardous Chemicals may be applicable (29 CFR 1910.119). Under this regulation Helium is not listed in Appendix A.
- Helium does not contain any Class I or Class II ozone depleting chemicals (40 CFR part 82).
- Helium is not listed as a Regulated Substance, per 40 CFR, Part 68, of the Risk Management for Chemical Releases.

15. REGULATORY INFORMATION (Continued)

U.S. STATE REGULATORY INFORMATION: Helium is covered under the following specific State regulations:

Alaska - Designated Toxic and Hazardous Substances: Helium.	Minnesota - List of Hazardous Substances: Helium.	Pennsylvania - Hazardous Substance List: Helium.
California - Permissible Exposure Limits for Chemical Contaminants: Helium.	Missouri - Employer Information/Toxic Substance List: Helium	Rhode Island - Hazardous Substance List: Helium.
Florida - Substance List: Helium.	New Jersey - Right to Know Hazardous Substance List: Helium.	Texas - Hazardous Substance List: No.
Illinois - Toxic Substance List: Helium.	North Dakota - List of Hazardous Chemicals, Reportable Quantities: No.	West Virginia - Hazardous Substance List: No.
Kansas - Section 302/313 List: No.		Wisconsin - Toxic and Hazardous Substances: No.
Massachusetts - Substance List: Helium.		

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): Helium is not on the California Proposition 65 lists.

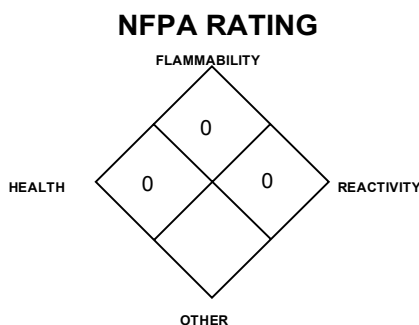
OTHER CANADIAN REGULATIONS:

CANADIAN DSL/NDL INVENTORY STATUS: Helium is listed on the DSL Inventory.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA) PRIORITIES SUBSTANCES LISTS: Helium is not on the CEPA Priorities Substances Lists.

CANADIAN WHMIS REGULATIONS: Helium is categorized as a Controlled Product, Hazard Class A as per the Controlled Product Regulations.

16. OTHER INFORMATION



HAZARDOUS MATERIAL IDENTIFICATION SYSTEM		
HEALTH	(BLUE)	0
FLAMMABILITY	(RED)	0
REACTIVITY	(YELLOW)	0
PROTECTIVE EQUIPMENT		B
EYES	RESPIRATORY	HANDS
BODY		
See Section 8		
For routine industrial applications		

MIXTURES: When two or more gases or liquefied gases are mixed, their hazardous properties may combine to create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an Industrial Hygienist or other trained person when you make your safety evaluation of the end product. Remember, gases and liquids have properties which can cause serious injury or death.

16. OTHER INFORMATION (Continued)

Further information about Helium can be found in the following pamphlets published by: Compressed Gas Association Inc. (CGA), 4221 Walney Road 5th floor, Chantilly, VA 20151-2923. Telephone: (703) 788-2700.

G-9.1	<i>"Commodity Specification for Helium"</i>
P-1	<i>"Safe Handling of Compressed Gases in Containers"</i>
P-9	<i>"Inert Gases, Argon, Nitrogen and Helium"</i>
P-14	<i>"Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmospheres"</i>
SB-2	<i>"Oxygen Deficient Atmospheres"</i>
AV-1	<i>"Safe Handling and Storage of Compressed Gases"</i>
	<i>"Handbook of Compressed Gases"</i>

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This Material Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to Helium. To the best of Taiyu Gases knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness are not guaranteed and no warranties of any type, either express or implied, are provided. The information contained herein relates only to this specific product. If Helium is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.